



ORIGINAL SETTINGS

Primary Venturi
Secondary Venturi
Primary Auxiliary Venturi
Secondary Auxiliary Venturi
Primary Main Jet
Secondary Main Jet
Primary Air Corrector Jet
Secondary Air Corrector Jet

26 mm
 27 mm
 3.50 mm
 3.50 mm
 1.40 mm
 1.35 mm
 1.65 mm
 1.60 mm

Primary Idle Jet
Secondary Idle Jet
Primary Emulsion Tube
Secondary Emulsion Tube
Pump Inlet Valve with back bleed
Pump Jet
Needle Valve
Float Measurement

.55 mm
 .50 mm
 F50
 F6
 .40 mm
 .50 mm
 2.00 mm
 46.5 mm



KEY NO.	QTY	DESCRIPTION	PART NUMBER	KEY NO.	QTY	DESCRIPTION	PART NUMBER
1	1	Cover Assembly	31716.132	41	1	Lever Assembly	45202.064
2	4	Stud Bolt	64955.002	42	1	Lever	45202.065
3	6	Cover Fixing Screw	64700.001	43	1	Screw	64615.004
4	1	Choke Shaft	10020.222	44	1	Spring	47610.058
5	2	Choke Plate	64010.007	45	1	Bushing	12775.010
6	1	Split Pin	32610.005	46	1	Screw	64700.012
7	1	Choke Rod	61287.008	47	1	Screw	64700.012
8	1	Plug	61070.002	48	1	Bushing	12775.010
9	1	Plate	52135.010	49	1	Lever Assembly	45096.025
10	1	Plug	61002.018	50	1	Pin	32610.005
11	1	Strainer	37022.010	51	1	Spring	47610.033
12	4	Screw	64525.003	52	1	Screw	64625.017
13	1	Gasket	41705.035	53	1	Spring	47600.007
14	1	Power Valve Diaphragm	57804.052	54	1	Screw	64595.005
15	1	Pin	52000.015	55	1	Rod	61280.086
16	3	Screw	64700.007	56	1	Screw	64750.025
17	3	Washer	55510.038	57	1	Spring	47600.007
18	1	Gasket	41535.015	58	1	Lever	45046.020
19	1	Needle Valve	79519.200	59	2	Washer	55510.061
20	1	Float-Brass	41030.019	60	1	Lever	45067.024
20	1	Float-Plastic	41030.020	61	1	Washer	55530.002
21	1	Power Valve	64235.016	62	1	Bushing	12775.006
22	1	Gasket	41530.013	63	1	Lever	45136.029
23	1	Needle	64900.001	64	1	Spring	47605.010
24	1	Primary Main Jet	73801*	65	1	Nut	34715.014
24-A	1	Secondary Main Jet	73801*	66	1	Washer	55520.002
25	4	Bushing	12750.085	67	1	Lever	45069.011
26	4	Spring	47600.027	68	1	Nut	34705.001
27	1	Secondary Throttle Plate	64005.034	69	1	Washer	55525.001
28	1	Secondary Shaft	10015.492	70	1	Washer	55510.040
(28)	1	Secondary Shaft Oversize	10016.477	71	1	Lever	45032.124
29	1	Primary Shaft	10015.493	72	1	Carburetor Body	Not Serviced
(29)	1	Primary Shaft Oversize	10016.476	73	1	Support	58702.024
30	1	Primary Throttle Plate	64005.090	74	1	Support	58700.028
31	4	Screw	64520.023	75	1	Plate	52145.001
32	1	Spring	47610.079	76	1	Screw	64615.007
33	1	Spacer	12765.047	77	1	Screw	64700.012
34	1	Cover Assembly	32486.076	78	1	Primary Emulsion Tube	61440.216
35	4	Screw	64700.006	78-A	1	Secondary Emulsion Tube	61440.211
36	1	Diaphragm	47407.355	79	1	Primary Air Corrector Jet	77201*
37	1	Spring	47600.092	79-A	1	Secondary Air Corrector Jet	77201*
38	1	Primary Idle Jet	74403*	80	2	Pump Jet Gasket	41530.014
38-A	2	Secondary Idle Jet	74403*	81	1	Pump Jet	76226*
39	2	Gasket	41565.002	82	1	Pump Delivery Valve	64290.024
40	2	Holder	52570.006	83	2	Auxiliary Venturi	71111*
		Optional Idle Cut-Off	53905.000		1	Gasket Set	92.0108.05
		* Calibrated Parts			1	Repair Kit	92.1137.05

